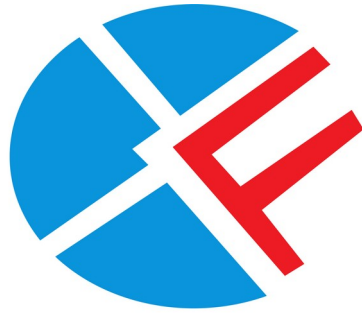




ZINGFA

Zhejiang Ankang Refrigeration Equipment Co.,Lid.

Piston Compressor

QR 44

Product Specification

Revision Record			
Revision	Reviser	Description	Date
A			25/8/1

Checked By

Date

Approved By

Date

1 Specification

1.1 Basic Specifications

Compressor Model	QR 44
Compressor Type	Piston Compressor
Application	Medium/high back pressure
Refrigerant	R404A
Displacement(cc/Rev)	44
Oil Type	POE
Viscosity (sCt,40°C)	32
Oil Charge (mL)	1500
Rated Speed (r/min)	2900
IP Class	IP21
Compressor Colour	Black
(ID OF SUCTION TUBE)	1 1/4"-12 UNF
(ID OF DISCHARGE TUBE)	1"-14 UNF
(ID OF PROCESS TUBE)	Ø7±0.2

1.2 Performance Specifications

Cooling Capacity (W)	5977
Cooling Capacity (BTU)	20380
input Power (W)	2300
COP (W/W)	2.6
EER (BTU/WH)	8.9
Rated run Current (A)	10.2
Sound Power (dBA)	≤ 62

Test Condition

	Evaporating Temp. °C	Condensing Temp. °C	Suction Temp. °C	Liquid Subcooling K	Ambient Temp. °C
M/HPB-AC	+7.2	+54.5	+35	8.3	+35
LBP	-23.3	+54.5	+32	22.2	+32

1.3 Electrical Characteristics

Motor type	1ph
Motor Poles	2
Power Supply	220--240V ~ 50Hz 208--230 ~ 60Hz

Starting capacitor (μF/V)	156--186μF/330V
Running capacitor (μF/V)	35μF/450V
Potential Relay	4G3D
Winding Resistance (Ω 25°C)	1.01/2.88
Locked Rotor Current (A)	65
Insulation Class	F
Dielectric Strength	2000VAC/1S/5mA

1.4 Safety Running Limitation

Tightness Test Pressure (Mpa)	2.2
High Side Max Running pressure (Mpa)	3.2
Low side Max Running Pressure (Mpa)	2.0
Discharge Temp.Limit (°C)	≤125

2 Compressor Protection

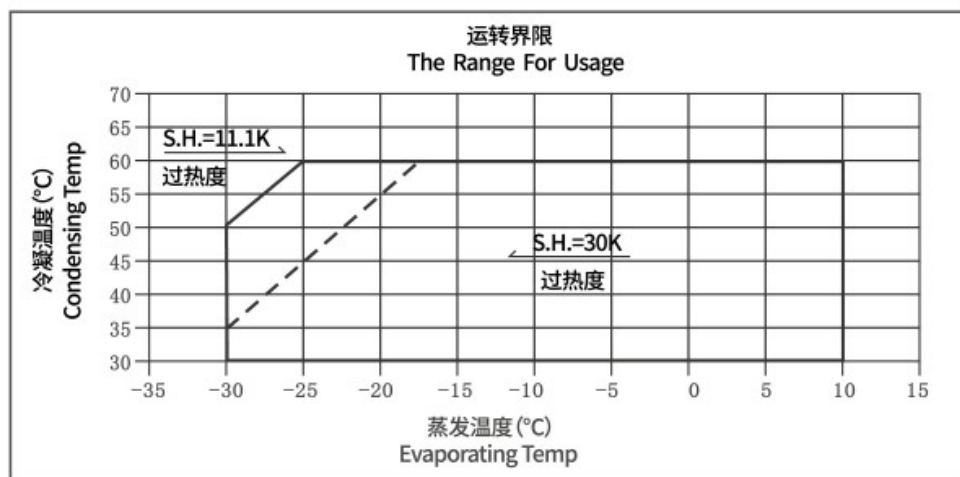
2.1 motor protector

Internal Protector For Motor Protection

2.2 High Pressure Relieve

Internal Pressure Protection

3 Running Envelope



4 Performance date type QR 44

Performance date at 50Hz

Refrigerating capacity (watts)

evaporating temperature °C	Condensing temperature °C						
	30	35	40	45	50	55	60
-20	2679	2514					
-15	3667	3480	3092	2687			
-10	4829	4610	4159	3690	3449	2953	
-5	6181	5920	5387	4836	4555	3979	3387
0	7737	7426	6793	6143	5812	5140	4457
5	9515	9146	8395	7629	7241	6456	5666
10	1153 2	11096	10213	9316	8863	7952	7045

Motor input (watts)

evaporating temperature °C	Condensing temperature °C						
	30	35	40	45	50	55	60
-25							
-20	1300	1307					
-15	1477	1500	1530	1539			
-10	1630	1667	1729	1771	1784	1794	
-5	1763	1813	1903	1975	2005	2050	2074
0	1880	1942	2056	2156	2201	2277	2336
5	1985	2056	2193	2318	2375	2480	2570
10	2080	2161	2316	2463	2533	2663	2781

Return gas **35 °C**
Subcooling **8.3 K**

5 Accessories

Serial number	Name	Quantit y	Notes
1	Compressor	1	
2	Grommet	4	
3	Sleeve	4	
4	VALVE	2	Needed

6. PACKING,TRANSPORTATION AND STORAGE

6.1 The packing should be moisture-resistant, and prevent the compressor in it being damaged. The letters and marks on the package should be clearly painted.

6.2 Don't incline the compressor more than 45°.

6.3 The compressor should be kept in the place with normal room temperature, and should be kept out of corrosive atmosphere.

7 Attention

7.1 It is not allowed to perform vacuum in the system by using the refrigeration compressor. The compressor can start only after the refrigerant is charged;

7.2 It is not allowed to charge the refrigerant from the suction or discharge line closes to the compressor. The charge port should be arranged on the connection pipe of suction line accumulator or receiver, which is far away from the compressor, to avoid the liquid refrigerant flooding back;

7.3 The refrigerant charge amount complies with local regulations;

7.4 It is not allowed to run compressor in vacuum, not allowed to run compressor without refrigerant, and not allowed to run compressor in the reversed direction for long duration;

7.5 The compressor can only work with approved refrigerants;

7.6 The compressor is not allowed to work outside its envelope. System design should guarantee the suction line superheat and avoid the liquid refrigerant flooding back;

7.7 When the suction and discharge plugs are removed, the assembly and brazing should be done in 15 minutes;

7.8 The frequently start/stop compressor should be avoided. The suggested minimum continuous running time is 10 minutes to guarantee the safe oil level ($\geq 50\%$ initial charge volume), the suggested minimum interval between start and stop is 3 minutes.

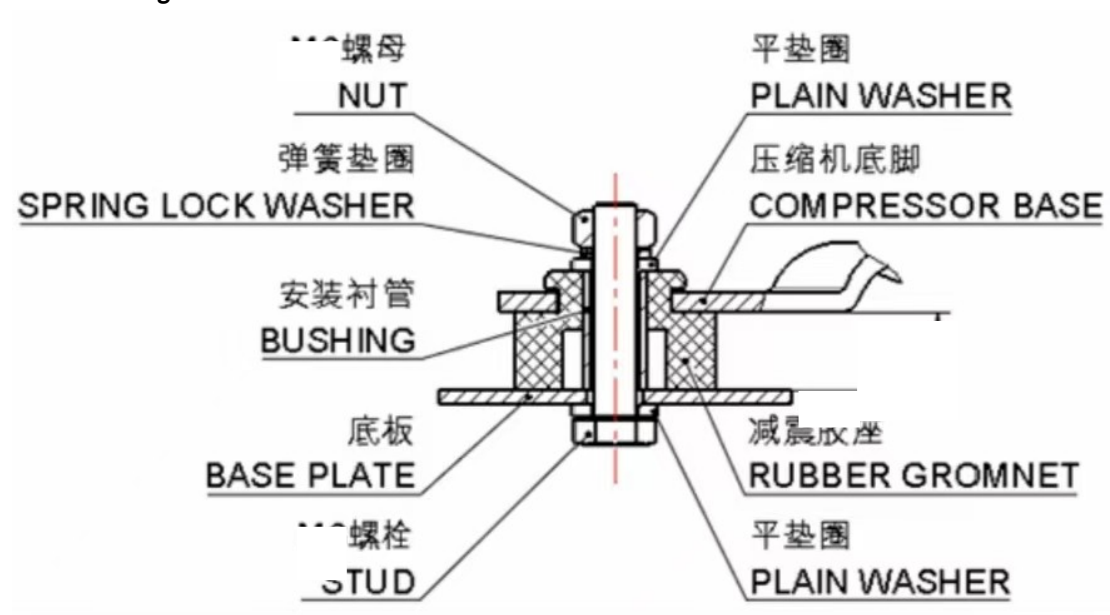
7.9 A 45W crankcase heater is recommended to avoid the refrigerant migration during the off circle and flooded start. The crankcase heater should be powered on 12 hours earlier before the first start or restart after long duration off;

7.10 The system should be equipped with necessary protection devices for pressure, temperature, oil return, overcurrent and phase fault, etc.

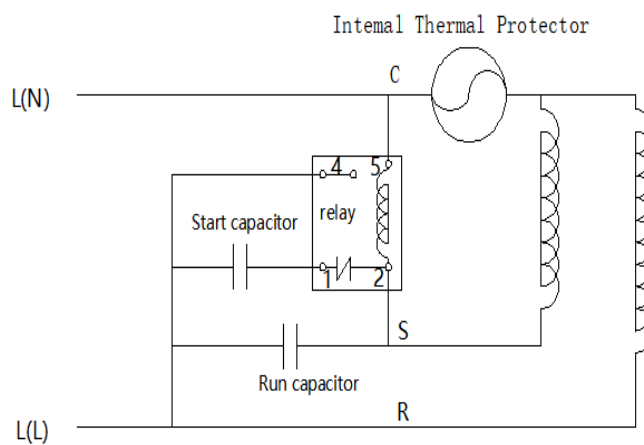
7.11 The compressor is not allowed to lay down or place upside down during transportation, stock and installation. The maximum

inclination is 15° when the compressor is running.

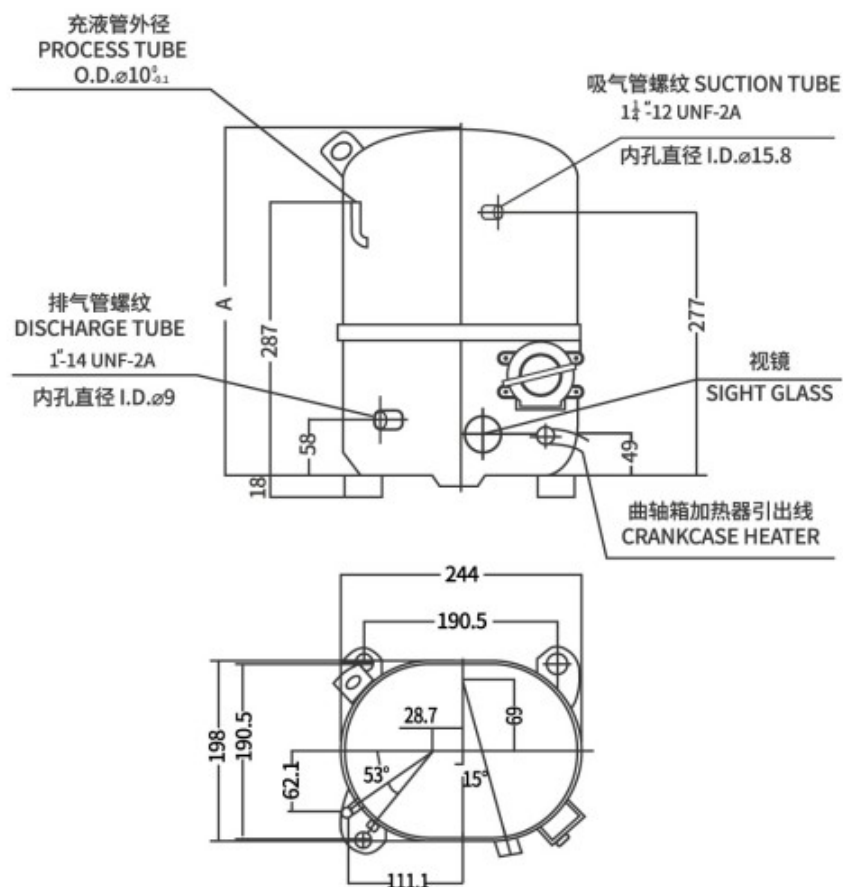
8 Mount Diagram



9 Wiring Diagram



10 PISTON COMPRESSOR Dimensional Drawing



MODEL	A (IN/mm)
QR41(QR3-41)	14.4/365
QR44(QR3-44)	
QR52(QR3-52)	14.4/365
QR58(QR3-58)	
QR62(QR3-62)	14.4/365
QR3-74	